



INCLUDED:

- 1x PDD Deep Transmission Pan
- 1x Transmission Filter Spacer
- 2x Transmission Filter Spacer Screws
- 14x Pan Bolts
- 14x Pan Bolt Washers
- 1x Magnetic Drain Plug
- 1x 1/8" NPT Plug
- 1x 1/4" NPT Plug
- 1x Transmission Pan Gasket

YOU WILL NEED:

- Approx. 4 Gallons of Automatic Transmission Fluid
- 1 Can "Brake Clean" or equivalent
- 10mm Hex Driver
- 6mm Hex Driver
- 5mm Hex Driver
- 1/4" Hex Driver
- Gasket Scraper

TORQUE SPECIFICATIONS:

Pan Bolts	13 ft-lbs
Drain Plug	30 ft-lbs
1/8" NPT Sensor Plug	12 ft-lbs
1/4" NPT Sensor Plug	25 ft-lbs

*A torque wrench is strongly recommended.



INSTALLATION INSTRUCTIONS

1. Park the vehicle on level ground with the transmission in park and the parking brake applied. Use jack stands if the vehicle must be raised.
2. Position a large, clean drain pan below the transmission to prevent fluid loss.
3. Remove the 14 pan bolts from the stock transmission pan, starting at the rear of the transmission.
4. Once all the pan bolts have been removed, drop the oil pan evenly to prevent spillage. If the pan seems to be stuck to the transmission case, lightly tap the side of the pan with a soft-faced mallet.
5. *Carefully* remove the existing pan gasket and silicone residue from the case using a gasket scraper (gouging the case will result in oil leaks).
6. Allow all the oil to drain out completely.
7. Using a lint-free rag, clean the gasket surface of the transmission case. The surface must be clean and flat to prevent gasket leakage.
8. Inspect the transmission case mating surface for gouges, dents, or cracks.
9. Remove the existing filter and replace it with a high-flow 47re-style transmission filter (Napa PN 14942).
10. Apply a thin coat of ATF to the magnetic drain plug o-ring. Install the plug using a 10mm Allen bit with a 3/8" ratchet and tighten to 30 ft-lbs. **Do not overtighten.**
11. If a temperature sender is being used, install the probe into the temp sender port.
12. If there is no sender being used, install the temp sensor port plug. Tighten to the aforementioned torque specification.
13. Install the gasket on the new PDD pan and align the bolt holes. Install the 14 pan bolts with washers until the bolts are finger-tight.
14. Using the 1/4" Allen bit and ratchet, torque the pan bolts to 12 ft-lbs in a crisscross pattern.
15. Fill the transmission with ATF fluid to the full line on the dipstick.